# **TECHNICAL SHEET**



Via Ronchi inferiore, 34 40061 MINERBIO (BO)

# YS---M009/--XXX

Version 2 of 15/09/2016

# Water based Oil for furniture and parquet - with beeswax

Good abrasion r	Good abrasion resistance		Non yellowing formulation , can be catalyzed		
<ul> <li>Mixture of oils, PU resins and waxes with excellent waterproof properties</li> <li>Quick and easy application</li> </ul>		Rich in waxes which grants high waterproof properties and silky effect on the surface.			
Versions:	••				
YSM009 Clear		YSM009/T94	Clear natural wood effect		
Recommended use:	Parquet	Furniture	Restoring		
Application method:	Leveled Roller, brush, wipe, spray				
Product preparation:	Catalyze at ratio <b>5 % with YC M403</b> (as alternative use YC M401, YC M402 or YC M404 at same ratio), in case of need thinning at 5-10% with tap water or with <b>AY M450</b> in summer season.				

#### Chemical – physical characteristics at 23°C

#### **Application characteristics**

18 ± 1	Maximum verticality (µm wet)	-
1,010 ± 0,020	N° of coats	2 - 3
16 ± 3	16 ± 3 Recommended quantity per coat (g/m <sup>2</sup> )	
-	Interval between coats	1-2 h
7 - 8	Spreading rate (m <sup>2</sup> /litres)	12 - 24
	1,010 ± 0,020 16 ± 3	1,010 ± 0,020     N° of coats       16 ± 3     Recommended quantity per coat (g/m²)       -     Interval between coats

## General remarks on coating system

Drying at 20°C and RU% between 45 and 65: 80 g/m <sup>2</sup>		Forced drying		
Dust free	30 minutes		Temperature	Time
handable	60 minutes	Flash off	/	/
overcoatable	1-4 h	Laminar air	/	/
walkable	24 h	Percussion air	/	/
sandable	2-4 h	Overcoating		/

**Substrate preparation:** clean accurately the wood surface, sand the bare wood (150-180 grit paper). Clean the floor with a hoover before coating. In case of application on painted surface, use low water soluble colors like **TY M003** to avoid the exaggerate color spreading. After drying of the first coat, sanding with 320 - 400 grit paper in order to reduce fiber swelling and overcoat with the same oil. In case of restoring of already painted surfaces, it is recommended to slightly sand with 400 grit paper, clean and then apply the catalyzed oil.

**Application instructions:** *by wipe, roller, brush and spray*: Product is ready to use, in summer season can be thinned with AYM450 to improve application and flowing. In case of need of painting colored, small quantities of colorants series **TY M003** or iron oxides can be directly added to YS---M009 clear version. After 2 - 4 h, manually sanding with 320 - 400 grit paper in order to eliminate the fiber swelling, clean with the hoover and over coating with the same oil. If required, apply a third coat after after 2-4 h. The use of hardener reduces the leakage of colored substances from rich in tannin or rich in resins woods like as iroko, merbau. It also improves the esthetical result and improves the chemical and abrasion resistance. The use of hardener is strongly recommended in case of application of **YS---M009/--T94**.

## General remarks

- Mix well before use.
- If properly stored at temperatures between <u>5 and 35°C</u>, shelf life is <u>18 months</u>
- During application the temperature of the product, the substrate, the coating and the working environment should never fall below 15°C. Coatings applied at lower temperatures will show chemical and mechanical properties lower than standard performances that can be normally achieved.
- Coating left over (washing waters, waters from spray booths, used coatings) must be disposed of according to local regulations. Never dispose residues directly into drains.
- Application tools must be cleaned with water after use. When dry films must be removed, **AY---M460**, special detergent should be used, letting it work overnight and then cleansing with water

What to do	Add	% of use	
		%	Grams for 5 liters
Improve flowing	AY M450	2 - 10	100 - 500
To eliminate cissing	AY M457	0,2 - 1	10 - 50

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DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. HOWEVER THE RESPONSIBILITY OF FINAL RESULTS OF COATING SYSTEM RESTS ENTIRELY WITH THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT IS IN COMPLIANCE WITH THE REQUIREMENT OF THE APPLICATION SYSTEM, THE SUBSTRATES USED AND THE WORKING CONDITIONS. AFTER PROLONGED STORAGE, THE VISCOSITY OF PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE ONE MENTIONED ON THE TECHNICAL DATS SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.